

POWERFLEX®

PART NUMBER

PFR19-1105

DESCRIPTION

REAR BEAM MOUNTING BUSH

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane Bushes 1 x PTFE/Silicone Grease
2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*

Fitting Instructions:

1. Support the rear beam using a jack or transmission stand.
2. Remove the M12 bolts that secure the beam in the chassis mounting brackets and lower until the bushes are accessible.
3. Press/cut out the OE rubber bush including the plastic outer shell.
4. Clean any dirt or corrosion from the bore of the beam tube and remove any sharp edges with a rounded file.
5. Press the polyurethane bush into the rear beam with the larger flange facing in towards the centre of the vehicle (See Fig 1 & 2).
6. Apply some of the supplied grease to the stainless steel sleeve and bore of the bush and press in the sleeve until flush with both ends of the bush.
7. Re-fit the beam back up into the moulding brackets and secure using the original bolts.
8. Tension all hardware to the manufacturers recommended torque settings.



Figure 1



Figure 2